

Our State

CELEBRATING NORTH CAROLINA
presents



**BOOKING
DISCOUNT!**

Save \$100 p.p.
\$200 Per Couple*

October 20, 2026

9 DAYS

A Culinary Journey Through Tuscany & Florence

Featuring Five Nights in Tuscany & Two Nights in Florence





TOUR RATES:

Booking Discount: * **\$5,249** pp double

Regular Rate: **\$5,349** pp double

Single Supplement: +\$1,000

*See Reservation info for Booking Discount details

BOOKING #207112 (Web Code)

HIGHLIGHTS:

- ▶ 2-Night Stay in Florence
- ▶ 5-Night Stay in Tuscany
- ▶ Tuscan Estate Dinner
- ▶ Pasta Making Cooking Class
- ▶ Wine Tasting
- ▶ Siena Walking Tour
- ▶ Dinner at Tuscan Farmhouse & Winery
- ▶ San Gimignano
- ▶ Gelato Tasting
- ▶ Lunch at a local Farmhouse
- ▶ Lake Trasimeno Boat Excursion
- ▶ Island Maggiore with Lunch & Wine
- ▶ Florence Guided Walking Tour
- ▶ Academy Gallery & the Statue of David
- ▶ Full Day Optional Tour to Lucca & Pisa

INCLUSIONS:

- ▶ Roundtrip Airfare - RDU or CLT
- ▶ Int'l Air Departure Taxes, Fuel, Fees
- ▶ 7 Nights First Class Hotel Accommodations
- ▶ 15 Meals: 7B - 3L - 5D
- ▶ Our State Host
- ▶ Wine & Beer Reception
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Admissions & Sightseeing Per Itinerary
- ▶ Baggage Handling at the Hotels - One Checked bag per person

ACCOMMODATIONS:

- ▶ **5 Nights Tuscany:** Boccioleto Resort ,Hotel Borgo Di Cortefreda, , Villa Sabolini, Hotel Garden Sienna or Similar, Tuscany
- ▶ **2 Nights Florence:** Hotel Villa Neroli or Similar
- ▶ Hotels are subject to change. On some dates alternative hotels may be used.





A Culinary Journey Through Tuscany & Florence

DAY 1: DEPART USA Board your overnight flight to Europe.

DAY 2: ARRIVE FLORENCE - TUSCANY

Arrive in Florence, meet your Tour Director and transfer to your hotel in Tuscany for a five-night stay. The Chianti and Umbria Regions of Tuscany are filled with picturesque landscapes, rolling hills, olive groves, beautiful vineyards and charming Tuscan hilltop towns. Enjoy a Wine & Beer reception followed by a Welcome Dinner this evening.



Overnight: **Tuscany**

DAY 3: ORGANIC COOKING CLASS - OLIVE OIL EXPERIENCE

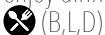
Today enjoy an organic cooking & pasta making class and lunch. Enjoy a welcome drink while the chef discusses the class, recipe and food to be made. The restaurant staff will assist you with putting on your aprons and the cooking fun begins! At the end of the cooking class you will get to eat and enjoy what you have prepared for lunch. Later this afternoon visit a local Olive Oil producing farm to learn how olive oil is produced. Sample some organic extra virgin olive oil, along with vinegar and Chianti Classico wine. Dinner is included this evening.



Overnight: **Tuscany**

DAY 4: VOLTERRA & SAN GIMIGNANO

Today we travel to Volterra, another ancient and beautiful hilltop Italian city. Enjoy some free time in Volterra then continue to a family-run farmhouse that specializes in saffron production for lunch. This afternoon we visit San Gimignano, the epitome of a Tuscan hill town, where nobles built more splendid towers to outdo one another and indulge in their need for status. The medieval structures of this city have largely remained intact and San Gimignano, with its large number of art treasures, is truly considered an open-air museum. Next enjoy a delicious gelato ice cream in one of the oldest gelateria in Italy that produces unique flavors of gelato which are famous world-wide. Later, visit a local Tuscan Farmhouse and enjoy dinner featuring typical Tuscan dishes paired with local wine.



Overnight: **Tuscany**

DAY 5: LAKE TRASIMENO - ISLAND MAGGIORE - UMBRIA REGION

Begin your morning with breakfast and journey to Lake Trasimeno located in the Umbria Region of Tuscany. The heart shaped Lake Trasimeno is surrounded by rolling hills, olive groves, woods of oak and cypress trees, vineyards and sunflower fields that frame castle-topped medieval towns and villages. Next enjoy a boat cruise to the Island Maggiore, where we will have lunch at a traditional restaurant located on the lake. Return to your hotel with the evening at leisure.



Overnight: **Tuscany**

DAY 6: TUSCANY AS YOU WISH - PISA & LUCCA OPTIONAL

Today is a full day at leisure to explore on your own or join the full day optional tour to Pisa & Lucca. See the remarkable Leaning Tower of Pisa and more of Pisa's "field of miracles," such as the Duomo and the Baptistery. Visit Lucca and explore the Old Town filled with quaint shops and Gothic palaces. Lucca's great era was in the Gothic time just before the Renaissance, and the city contains stunning architecture from that period.



Overnight: **Tuscany**

DAY 7: SIENA - TUSCAN ESTATE DINNER - FLORENCE

This morning travel to Siena, the heart of Tuscany, where a local guide awaits you for a walking tour in the Old Town. The highlight is the Piazza del Campo, the seashell-shaped square on which the famous horse-race, the Palio, takes place each year. Enjoy lunch on your own. Later this afternoon travel to a lovely Tuscan Estate. Learn about truffles followed by delicious tastings of oil and truffle butter bruschetta, salami, pecorino cheese, and wines from the estate with included dinner to follow. Later, travel to Florence and check into your hotel for a two-night stay.



Overnight: **Florence**

DAY 8: FLORENCE SIGHTSEEING

Today enjoy a Florence City Tour featuring a visit to the Academy Gallery to see Michelangelo's original Statue of David, an incredible sight. View the Cathedral to see Giotto's Bell Tower and Baptistery with its impressive 'Gates of Paradise'. Buildings that demonstrate the traditions of Florentine art and architecture from the Middle Ages to the Renaissance. Also see the open-air museum of Piazza Della Signoria & Santa Croce, which houses the tombs of Michelangelo and Galileo. Enjoy a farewell dinner this evening.



Overnight: **Florence**

DAY 9: FLORENCE - CIAO AND HOMEWARD BOUND

Ciao ! Transfer to Florence Airport for your flight home with wonderful memories of Tuscany and Florence OR join the 3-night optional tour extension to Rome.



TOUR ACTIVITY LEVEL - Easy **1** **2** **3** **4** Active

RESERVATION FORM (INTL):
CULINARY JOURNEY THROUGH
TUSCANY & FLORENCE
October 20, 2026

BOOKING #207112 (Web Code)

Contact Information/Mail Reservation Form to:
Premier World Discovery • Attn: Melissa Grant
1650 So. Pacific Coast Hwy, Suite 202
Redondo Beach, CA 90277
Ph: 877.953.8687 Ext. 238
mgrant@premierworlddiscovery.com

Make checks payable to: **PREMIER WORLD DISCOVERY**

Enclosed please find a deposit in the amount of \$ _____ (**\$600 per person**)
to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP): ☐ **Yes, I (we) wish to purchase Travel Protection (TPP)**
(TPP must be purchased with initial deposit) ☐ **No, I (we) decline Travel Protection (TPP)**

Enclosed please find payment in the amount of \$ _____ (**\$425 per person**) to
secure the **Premier's Travel Protection Plan (TPP)**.

TOTAL PAYMENT \$ _____

GATEWAY AIRPORT _____ **ROOMMATE'S GATEWAY AIRPORT** _____

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit Passport names (first/mid/last) **exactly as they appear on Passports**

Passport Name: _____

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____

Street Address _____ ☐ Check if Roommate's address is the same

City _____ State _____ ZIP _____

Email address _____

Mobile Phone# _____

Emergency Contact/Tel# _____

Notes or TSA/KTN #: _____

Roommate's Passport Name: _____

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

Roommate's Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____



Cardholder Name (If paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ **Amount to be charged \$** _____

Credit Card Billing Address: ☐ Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)

**I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.*

DEPOSIT & FINAL PAYMENT: Deposit of \$600 per person is due with Reservation Form to secure reservations. **Reservations are taken on a first come, first served basis.** Final Payment Due Date is 90 days prior to departure.

***BOOKING DISCOUNT:** Make your Final Payment by check prior to the Final Payment Due Date & receive **\$200 per couple/\$100 p.p. Booking Discount!**

• Initial Deposit can be made by check or credit card to be eligible.

• Payments after Initial Deposit are considered part of Final Payment & must be made by check. **Land Only Packages receive \$100 per couple/\$50pp BD.**

ONLINE BOOKING OPTION: Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$425 per person
(TPP must be purchased with Initial Tour Deposit)

Part A - Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure.** The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.

Part B - Post Departure Travel Protection Plan* provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Non-Insurance and Emergency Travel Assistance Services** (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP

All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.

****NO RISK DEPOSIT - NO CHANGE FEES**

Deposits & TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure. Should your plans change inside of 180 days you can use the full value (Future Travel Credit**) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date.

**FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-90 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 89-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds
*if purchased **Future Travel Credit issued for Deposit or TPP* value	

RESPONSIBILITY: World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruise/line, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES: A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports.

Itinerary and hotels are subject to change.

AIR NOTE/SEAT REQUESTS/AIRLINE BAG FEES:

Air Schedules may not be available until Final Trip Documentation is received. Airline baggage fees & seat assignment fees are not included in tour rates. Many airlines do not provide advance seat assignments until check-in at the airport. If specific seat requests or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of tour reservation.

